- Process for the production of aqueous polymer dispersions by the reaction of one or more olefinically unsaturated compounds [olefins(s)] in aqueous medium in the presence of
 - a1) a complex compound of the general formula la and/or lb

in which the substituents and indices have the following meaning:

- M a transition metal of groups 7 to 10 of the periodic system of the elements,
- L phosphanes $(R^{16})_xPH_{3-x}$ or amine $(R^{16})_xNH_{3-x}$ having identical or different substituents R^{16} , ethers $(R^{16})_2O$, H_2O , alcohols $(R^{16})OH$, pyridine, pyridine derivatives of the formula $C_5H_{5-x}(R^{16})_xN$, CO, C_1C_{12} alkyl nitriles, C_6C_{14} aryl nitriles or ethylenically unsaturated double-bonded systems, x standing for an integer between 0 and 3,
- L^2 halide ions, amide ions $(R^{16})_h NH_{2-h}$, h standing for an integer between 0 and 2,

and furthermore C_1 - C_6 -alkyl anions, allyl anions, benzyl anions or aryl anions, wherein L^1 and L^2 can be linked to one another by means of one or more covalent bonds,

E nitrogen,

Y oxygen, sulfur, N-R¹⁰ or P-R¹⁰,

R¹ hydrogen, C₁-C₁₂-alkyl groups, C₇-C₁₃aralkyl substitutents or C₆-C₁₄ aryl groups,

 R^2 , R^3 independently of one another

hydrogen,

 C_1 - C_{12} alkyl, wherein the alkyl groups can be branched or unbranched, C_1 - C_{12} alkyl, singly or multiply substituted by identical or different C_1 - C_{12} alkyl groups, halogens, C_1 - C_{12} alkoxy groups or C_1 - C_{12} thioether groups, C_7 - C_{13} aralkyl,

C₃-C₁₂ cycloalkyl,

 C_3 - C_{12} cycloalkyl, singly or multiply substituted by identical or different C_1 - C_{12} alkyl groups, halogens, C_1 - C_{12} alkoxy groups or C_1 - C_{12} thioether groups, C_6 - C_{14} aryl,

 C_6 - C_{14} aryl, identically or differently substitued by one or more C_1 - C_{12} alkyl groups, halogens, singly or multiply halogenated C_1 - C_{12} alkyl groups, C_1 - C_{12} alkoxy groups, silyloxy groups $OSiR^{11}R^{12}R^{13}$, amino groups $NR^{14}R^{15}$ or C_1 - C_{12} thioether groups,

C₁-C₁₂ alkoxy groups, silyloxy groups OSiR¹¹R¹²R¹³, halogens or

amino groups NR¹⁴R¹⁵

wherein the substituents R² and R³ can form a saturated or unsaturated 5- to 8membered ring with one another,

R⁴ to R⁷ independently of one another

hydrogen,

C₁-C₁₂ alkyl, wherein the alkyl groups can be branched or unbranched,

 C_1 - C_{12} alkyl, singly or multiply substituted by identical or different C_1 - C_{12} alkyl groups, halogens, C_1 - C_{12} alkoxy groups or C_1 - C_{12} thioether groups,

C₇-C₁₃ aralkyl

C₃-C₁₂ cycloalkyl,

 C_3 - C_{12} cycloalkyl, singly or multiply substituted by identical or different C_1 - C_{12} alkyl groups, halogens, C_1 - C_{12} alkoxy groups or C_1 - C_{12} thioether groups,

C₆-C₁₄ aryl,

 C_6 - C_{14} aryl, identically or differently substituted by one or more C_1 - C_{12} alkyl groups, halogens, singly or multiply halogenated C_1 - C_{12} alkyl groups, C_1 - C_{12} alkoxy groups, silyloxy groups $OSiR^{11}R^{12}R^{13}$, amino groups

NR¹⁴R¹⁵ or C₁-C₁₂ thioether groups,

C₁-C₁₂ alkoxy groups

silyloxy groups OSiR¹¹R¹²R¹³,

halogens

NO₂ groups or

amino groups NR14R15,

wherein pairs of neighboring substitutents R⁴ to R⁷ can form a saturated or unsaturated 5- to 8-membered ring with one another,

R⁸,R⁹ independently of one another

hydrogen,

C₁-C₆ alkyl groups,

C₇-C₁₃ aralkyl substituetnts or

 C_6 - C_{14} aryl groups, optionally substituted by one or more C_1 - C_{12} alkyl groups, halogens, singly or multiply halogenated C_1 - C_{12} alkyl, C_1 - C_{12} alkoxy groups, silyloxy groups $OSiR^{11}R^{12}R^{13}$, amino groups $NR^{14}R^{15}$ or C_1 - C_{12} thioether groups,

R¹⁰ to R¹⁵ independently of one another

hydrogen,

 $\rm C_1$ - $\rm C_{20}$ alkyl groups, which on their part may be substitued by O(C₁-C₆ alkyl) or N(C₁-C₆ alkyl)₂ groups,

C₃-C₁₂ cycloalkyl groups,

C₇-C₁₃ aralkyl substitutents or C₆-C₁₄ aryl groups

R¹⁶ hydrogen,

 C_1 - C_{20} alkyl groups, which for their part may be substituted by $O(C_1$ - C_6 alkyl) or $N(C_1$ - C_6 alkyl)₂ groups,

C₃-C₁₂ cycloalkyl groups,

 $\rm C_7\text{-}C_{13}$ aralkyl substitutents or $\rm C_6\text{-}C_{14}$ aryl groups,

b) dispersing agents and optionally

- c) organic solvents having low solubility in water,
- d) the metal complexes a1) being dissolved in a portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water and
- e) the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which holds the metal complexes a1) in solution being present in the aqueous medium as a dispersed phase having an average droplet diameter ≤ 1,000 nm.
- 2. Process as claimed in claim 1, wherein the metal complex a1) is used in combination with an activator a2).
- Process as claimed in claim 1, wherein an electrically neutral nickel complex compound is used as the complex compound of the general formula I a and/or I
 b.
- 4. Process as claimed in claim 2, wherein the activator a2) is an olefin complex of rhodium or nickel.
- 5. Process as claimed in claim 1, wherein ethylene is used exclusively as olefin.
- 6. Process as claimed in claim 1, wherein at least two olefins selected from the group comprising ethylene, propylene, 1-butene, 1-hexene and styrene are used.
- 8. Process as claimed in claim 1, where anionic, cationic and/or nonionic emulsifiers are employed as the dispersing agents b).
- 9. Process as claimed in claim 1, wherein aliphatic and aromatic hydrocarbons,

fatty alcohols and/or fatty acid esters are used as the organic solvents c).

- 10. Process as claimed in claim 1, wherein the portion or the total quantity of the olefinically unsaturated compounds and/or of the organic solvents c) having low solubility in water which contains the metal complexes a1) in solution and which is present in the aqueous medium as a disperse phase having an average droplet diameter ≤ 1,000 nm contains further components.
- 11. Aqueous polymer dispersion prepared by a process as claimed in claim 1
- 12. Use of an aqueous copolymer dispersion as claimed in claim 11 as binding agent in adhesives, sealing compounds, plastic plasters and surface coatings.